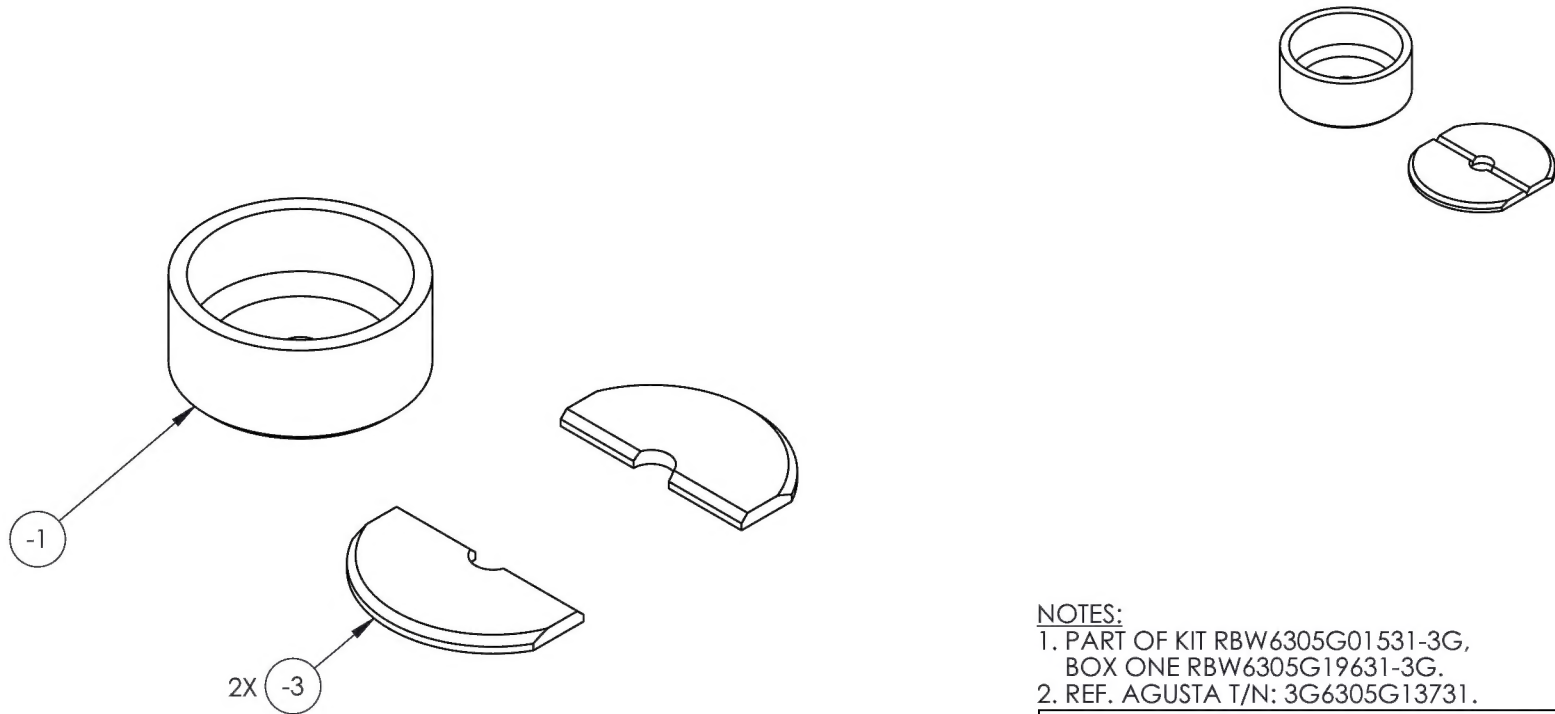


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -1 ENGRAVE NOTES, ADDED MISSING CHAMFER DIM., CH'D BOM INFO PER R.W.	5/6/2011	RJC	RW
B		CH'D TOOL NAME WAS GIMBAL CARBON SEAL REMOVER IS TOOL, GIMBAL CARBON SEAL REMOVER TO MATCH PARTS MANUAL	11/1/2013	RJC	RW
1		-3 CH'D MAT'L WAS 4140 FLAT BAR IS 4140 PLATE, CH'D B/O INFO WAS 3/8 IS 3/16. CH'D TOLERANCE ON NON-CRITICAL PARTS.	5/16/2014	DPD	GE
2	17-0095	UPDATED TO NEW STANDARD. -1 CH'D DIMS WAS Ø2.748 IS 2.75, WAS R.187 I SR.19, WAS .982 IS .98, WAS 1.182 IS 1.18. -3 CH'D MAT'L WAS 4140 IS 4140/4142. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2.	4/21/2017	DPD	JAG



NOTES:

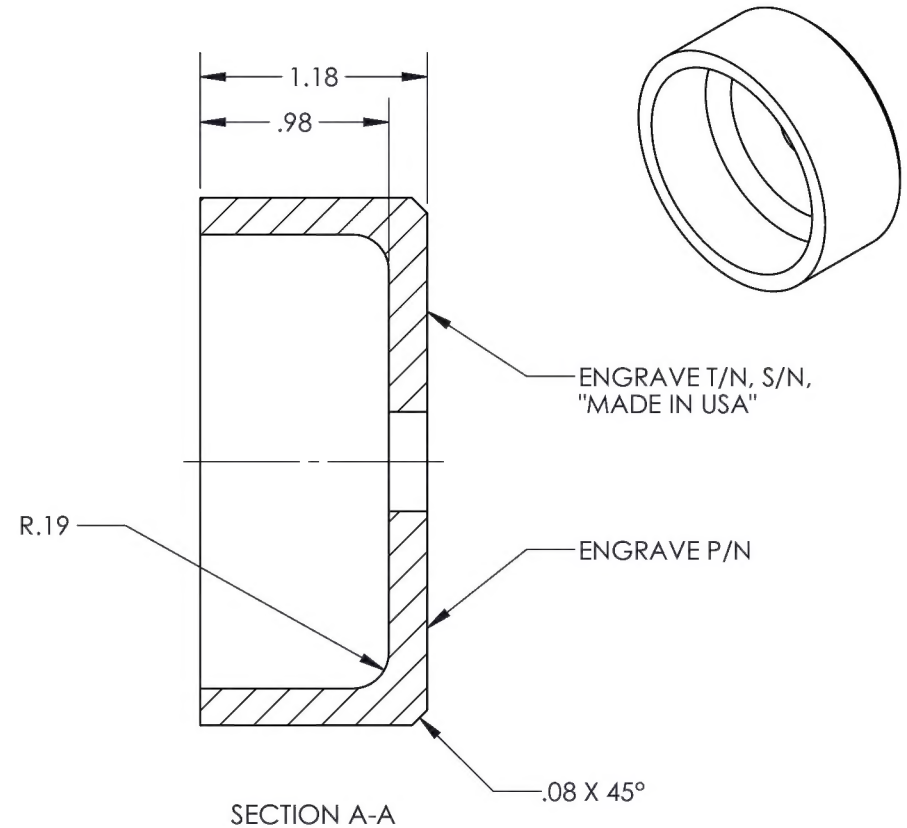
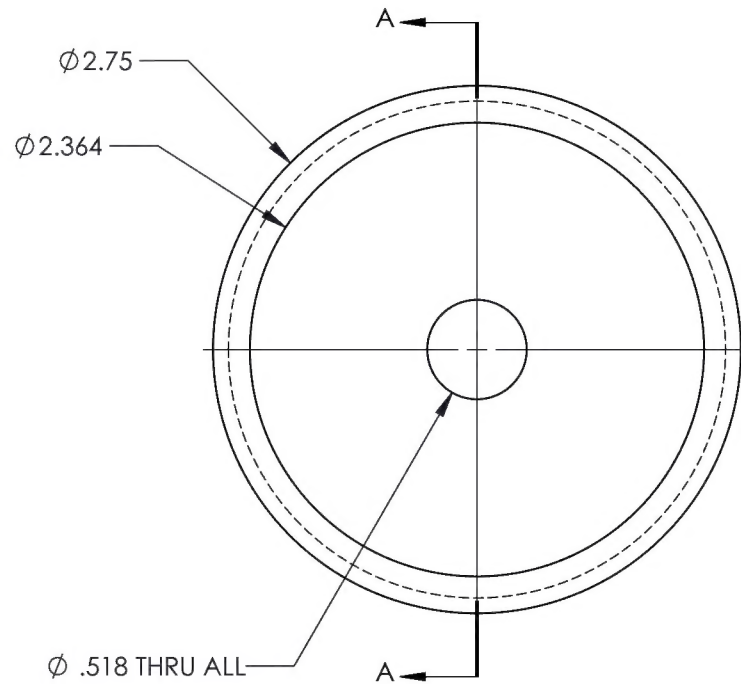
- PART OF KIT RBW6305G01531-3G, BOX ONE RBW6305G19631-3G.
- REF. AGUSTA T/N: 3G6305G13731.

DART AEROSPACE	
TITLE TOOL, GIMBAL CARBON SEAL REMOVER	
DWG NO. RBW6305G13731-3G	REV 2
MAT'L REAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 04/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 05/10/2017	USED ON MODEL
QA APPR: JL 05/10/2017	AW139
APPROVED: JAG 05/18/2017	
SCALE 1:2	DATE 2/4/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CUP	6061		2
			-3	2	HALF KEEPER	4140/4142		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D -1 ENGRAVE NOTES, ADDING MISSING CHAMFER DIM.	5/6/2011	RJC	RW
2	17-0095	-1 CH'D DIMS WAS Ø2.748 IS 2.75, WAS R.187 I SR.19, WAS .982 IS .98, WAS 1.182 IS 1.18.	4/21/2017	DPD	JAG

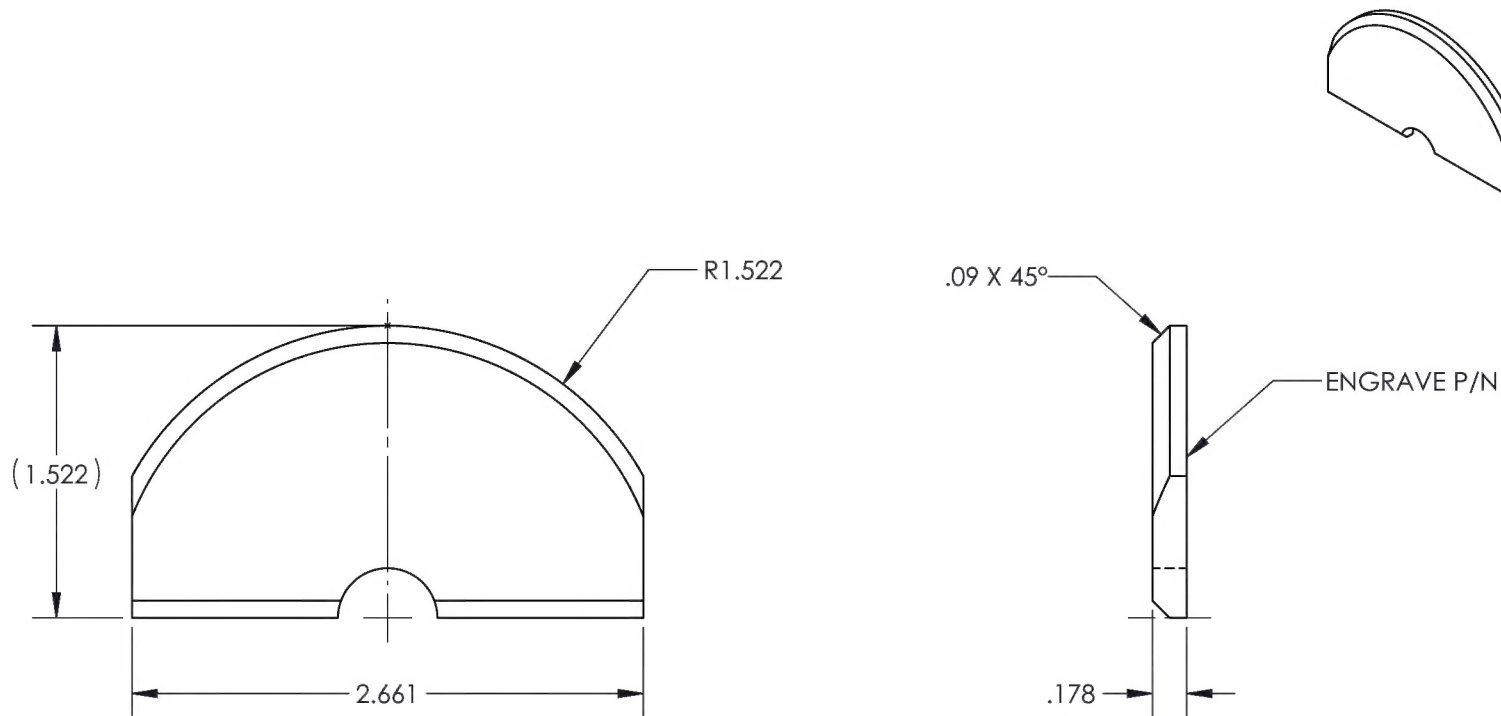


(-1)
CUP

DART AEROSPACE	
TITLE TOOL, GIMBAL CARBON SEAL REMOVER	
DWG NO. RBW6305G13731-3G-1	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125✓
CHECKED: RJC 04/21/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 05/10/2017	.015 x 45° OR .015R
QA APPR: JL 05/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 05/18/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 2/4/2011
USED ON MODEL AW139	
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0095	-3 CH'D MAT'L WAS 4140 IS 4140/4142. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2.	4/21/2017	DPD	JAG



(-3)
HALF KEEPER

DART AEROSPACE	
TITLE TOOL, GIMBAL CARBON SEAL REMOVER	
DWG NO. RBW6305G13731-3G-3	REV 2
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: RJC 04/21/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 05/10/2017	.015 x 45° OR .015R
QA APPR: JL 05/10/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 05/18/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 2/4/2011
USED ON MODEL AW139	
SHEET 3 OF 3	